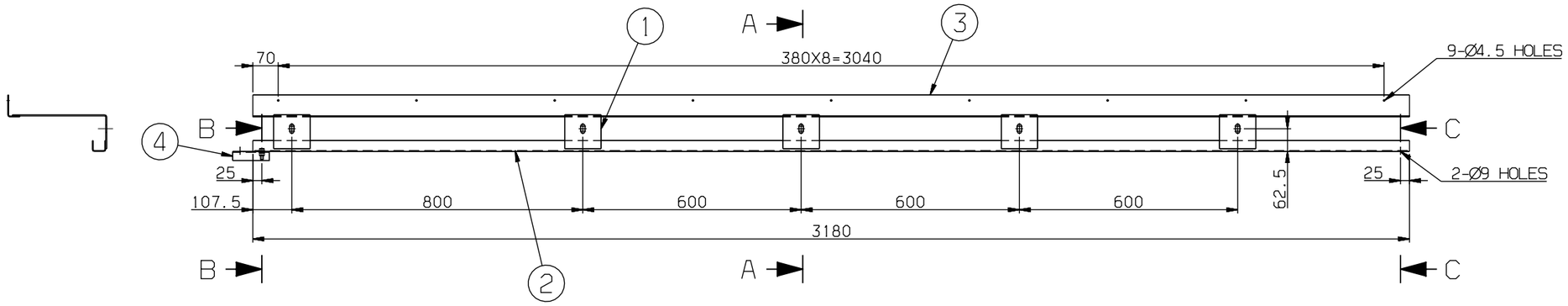
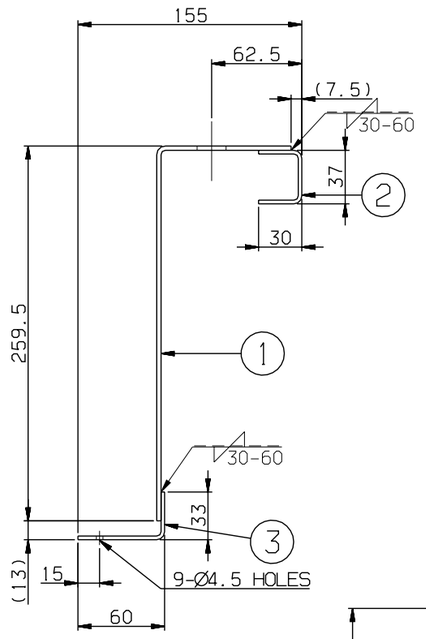
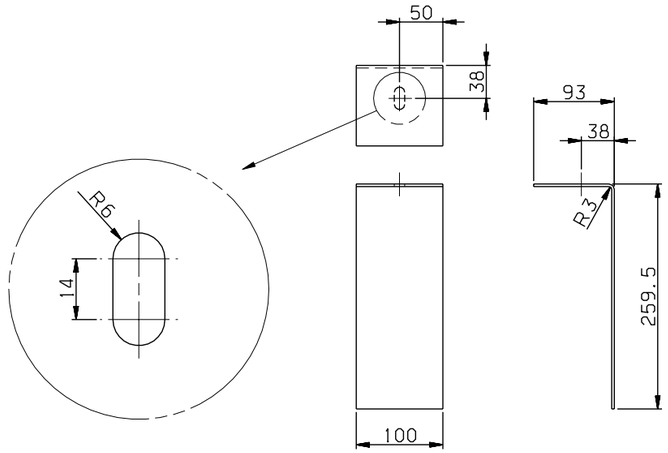
SPECIFICATION APPLIED

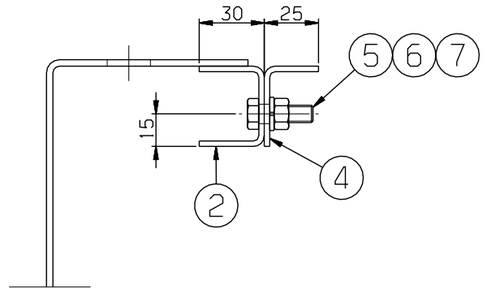



SECTION A-A
SCALE=1/3

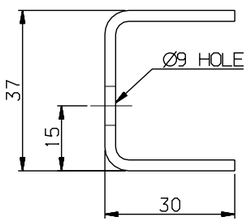



DETAIL #1
SCALE=1/5

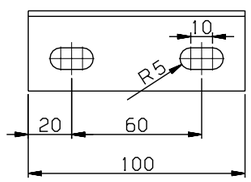


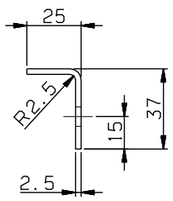

SECTION B-B
SCALE=1/2

NOTE
1. THE SHARP EDGE SHALL BE REMOVED.
2. THE STRAIGHTNESS OF PART 2 AND 3 SHALL BE LESS THAN ±1MM




SECTION C-C
SCALE=1/1




DETAIL #4
SCALE=1/2

| 등급 GRADE | | A | B |
|---|---|---|---|
| 주조, 주강품 CASTING (±) | | | |
| | ~ 20M | 8 | 14 |
| | ~ 15M | 7 | 12 |
| | ~ 12M | 6 | 10 |
| | ~ 8M | 5 | 8 |
| | ~ 4M | 4 | 6 |
| | ~ 2M | 3 | 4 |
| | ~ 1M | 2 | 3 |
| | ~ 315 | 1 | 2 |
| | ~ 120 | 1 | 2 |
| | ~ 30 | 1 | 1 |
| 등급 GRADE | | A | B |
| 용접 구조물 WELDING (±) | | | |
| | ~ 20M | - | 6.0 |
| | ~ 15M | - | 5.0 |
| | ~ 12M | - | 4.0 |
| | ~ 8M | - | 3.0 |
| | ~ 4M | 0.8 | 2.0 |
| | ~ 2M | 0.5 | 1.2 |
| | ~ 1M | 0.3 | 0.8 |
| | ~ 315 | 0.2 | 0.5 |
| | ~ 120 | 0.15 | 0.3 |
| | ~ 30 | 0.1 | 0.2 |
| | 3 ~ 6 | 0.05 | 0.1 |
| 등급 GRADE | | A | B |
| 기계 가공품 MACHINING (±) | | | |
| 규정치없은 일반공차표 GENERAL TOLERANCE | | | |

| 등급 GRADE | | A | B |
|---|---|---|---|
| 두께 THICKNESS | ~ 40 | 2 | 4 |
| | ~ 30 | 2 | 3 |
| | ~ 10 | 1 | 1.5 |
| | < 3 | 0.5 | 1 |
| 길이 LENGTH | ~3150 | - | 7 |
| | ~1600 | 4 | 5 |
| | ~ 800 | 3 | 4 |
| | ~ 400 | 2 | 3 |
| | ~ 200 | 1.5 | 2 |
| | ~ 100 | 1 | 1.5 |

| NO. | 부품 번호 PART NO. | 품명 DESCRIPTION | 재질 MATERIAL | 수량 Q'TY | 중량 W.T | 비고 REMARKS |
|---|---|---|---|---|---|---|
| 7 | RS60401-008S | NUT, HEX | SUS304 | 1 | | M8 |
| 6 | RS60801-007S | WASHER, SPRING | SUS304 | 1 | | M8 |
| 5 | RS60104-207S | BOLT, HEX HEAD. SOCKET | SUS304 | 1 | | M8X25 |
| 4 | RFP80014AN0-004 | CONNECTOR | SUS304 | 1 | | T2.5 |
| 3 | RFP80014AN0-003 | FRAME | SUS304 | 1 | | LA T2.5X33X60X3180 |
| 2 | RFP80014AN0-002 | FRAME | SUS304 | 1 | | LC T2.5X37X30X3180 |
| 1 | RFP80014AN0-001 | BRACKET | SUS304 | 5 | | T3 |

| 기호 MARK | 일자 DATE | 변경내역 DETAIL OF REVISION(E.C ZONE) | 설변번호 E.C NO. | 설계 DGN | 검도 CHK | 승인 APP |
|---|---|---|---|---|---|---|

| | | | |
|---|---|---|---|
| 승인 APP | H.G.RYU 2009.02.04 | 재질 MAT'L | |
| 검도 CHK | H.S.KIM 2009.02.04 | 총중량 G.W | |
| 설계 DGN | Y.D.KIM 2009.02.03 | 일반공차 MC B / WD B / CT B | |
| 제도 DRG | S.H.SONG 2009.02.03 | SIZE A2 | |

명칭 TITLE: FRAME, REMOVAL ASSY, TYPE K

도면 번호 DRG. NO: RFP80014AN0 MS | Ver. 00 | Rev. --

SCALE 1/10 | 매수 SHEET 1 of 1

참조번호 REF. NO. FPP08385

HYUNDAI Rotem 현대로템주식회사

3D5101 | RFP- | 년-PRJT | 정리번호

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